

5G Industrial Private Networks and Edge Data Pipelines

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Today's Presenters



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Understand Hyperscaler requirements
Incorporate them into standards and programs



Collaborate with other industry associations

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Agenda

- Current state of the industry
- How the Industrial Edge is being transformed
- 5G and Time-Sensitive Networking (TSN)
- The convergence of high-performance wireless connectivity and AI creates new data-intensive use cases
- The right data pipeline layer provides persistent, trustworthy storage from edge to cloud



The Industrial Edge

Mukund Shenoy

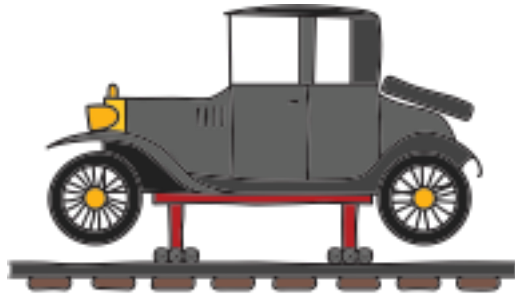
Industrial Revolutions – a Historical Perspective



Industry 1.0

The Industrial Revolution begins. Mechanization of manufacturing with the introduction of steam and water power

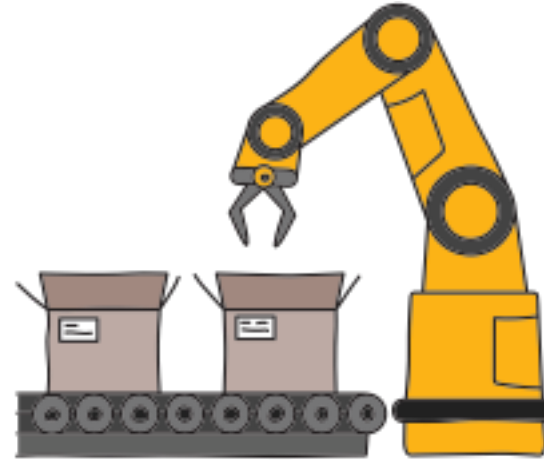
End of 18th Century



Industry 2.0

Mass production assembly lines using electrical power

Start of 20th Century



Industry 3.0

Automated production using electronics, programmable logic controllers (PLC), IT systems and robotics

Start of 1970s



Industry 4.0

The 'Smart Factory'. Autonomous decision making of cyber physical systems using machine learning and Big Data analysis. Interoperability through IoT and cloud technology.

Today

Current State of Industrial Automation

Automation Systems in Today's Factory

Data Center

Factory Server

Industrial PC

Laptops

Cameras

Human Machine Interface (HMI)

Robots

Programmable Logic Controllers (PLC)

Remote IO

Enterprise Resource Planning (ERP)

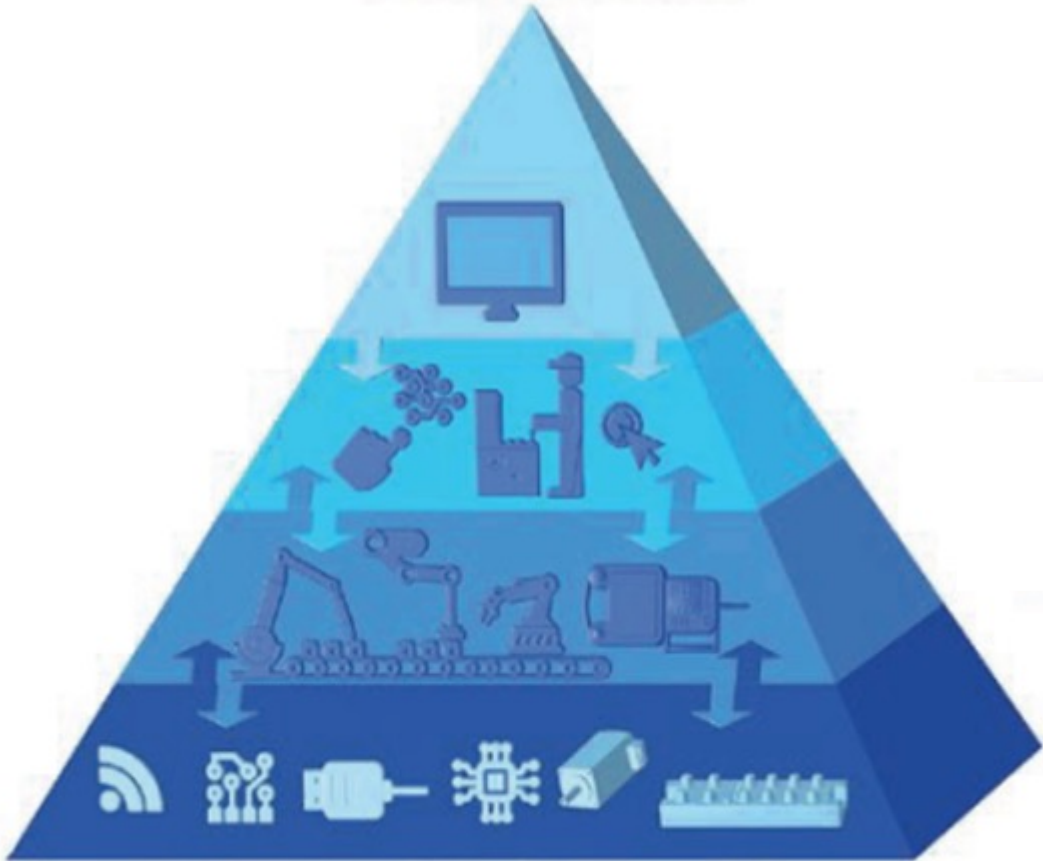
Mfg. Execution System (MES)

Supervisory Control (SCADA)

Machine Control / PLC

Field Level IO

Industry 3.0

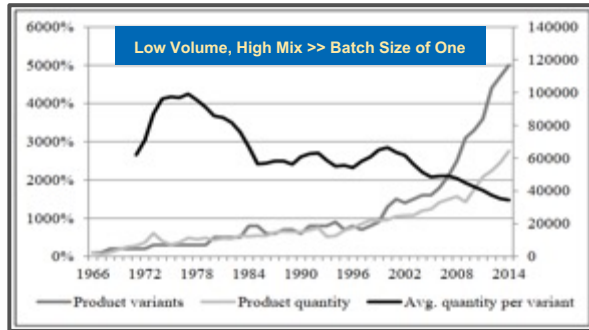


Automation Pyramid

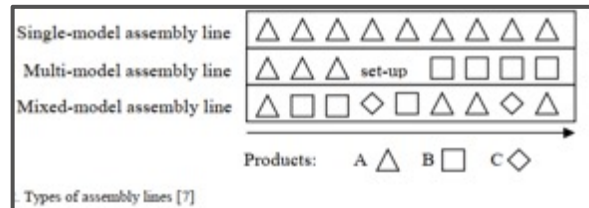
Shortfalls: Trapped Data, Hierarchical Controls, leads to inflexibility and slow response to supply-demand changes

Vision and Drivers of Industry 4.0| A Case Study

Manufacturing Complexity is Significantly Increasing



Today's Production Systems cannot handle the complexity



8 Principles of Modular Assembly

Reconfigurable Work Cells

1. Variable assembly order
„Only visit modules necessary for the variant“

Smart Line Balancing

3. Intelligent module picking
„where is the shortest cue“

Adaptive Production

5. Adapt to changes
„Addition or deletion of modules is possible“

Predictive Quality Control

7. Integrated quality control loop
„Refueling into module is possible“

Flexible Routing

2. Variable production time
„leave as soon as possible“

Connected Worker

4. Flexible reaction to fluctuation
„have your employees where they are needed“

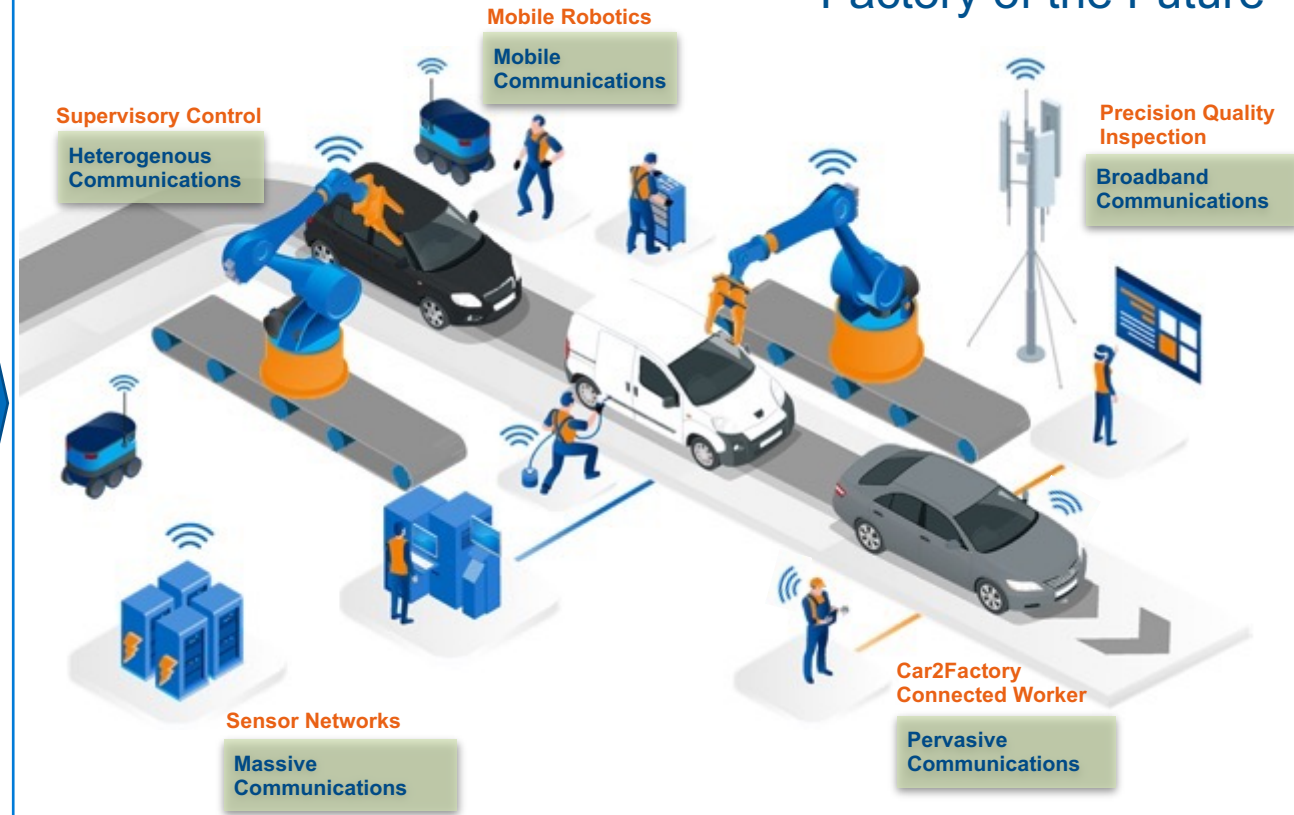
Mobile Production

6. Integrated material-handling on AGV's
„Synchronization of production and Logistics“

Adaptive Workflow

8. Adaptation to the employee
„Time in module adapts to the employee“

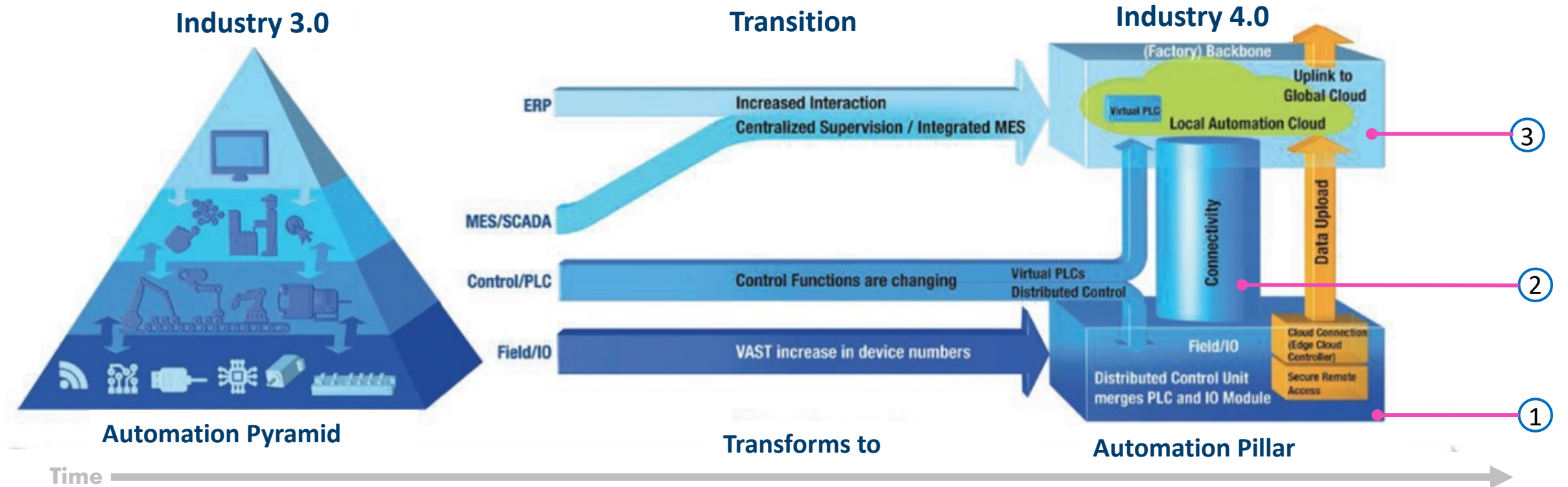
Factory of the Future



Wolfgang Kern, et al, "Alternatives to assembly line production in the automotive industry"

“The factory of the future is modular. Interconnection allows a central “brain” orchestrating the self organizing production process.” - A leading Automotive Manufacturer

Industrial Automation Transformation



"TSN – Time Sensitive Networking", Belden, 2020.

1

IoT Devices

Security, Safety, Massive numbers,
Time sensitive, High volume data

2

High Performance Connectivity

Ultra reliable, High data throughput,
Low latency, Wireless Networking

3

On-Prem Edge

Distributed, deterministic,
orchestrated workloads

TSN – Time Sensitive Networking", Belden, 2020.

Confluence of Enabling Technologies

5G Networks



5G infuses wireless networks with **speed, reliability and scale** to meet emerging use cases

AI & Machine Learning



AI and federated machine learning **leverage new capabilities from the edge to the cloud** to improve efficiencies

Industrial IoT



Wireless now provides flexibility and efficiency for **smart factories that require high reliability & low latency control**

Edge to Cloud

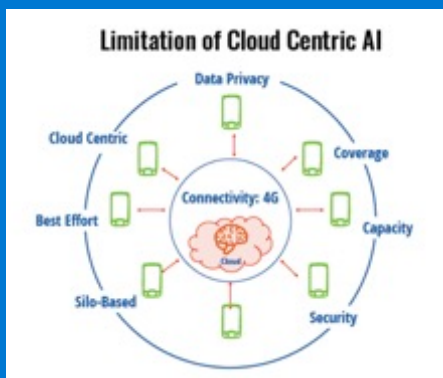


Cloudification & Edge improve responsiveness as the **network becomes distributed, scalable and programmable**

Convergence of Compute and Comms for Distributed Intelligence

Mobile & Cloud

Video explosion, social media, smart connected consumer devices, sharing economy models



4G + Wi-Fi 5

Mobile Broadband, smartphone & app marketplaces

2010s

Wireless enables high-bandwidth and Ultra-reliable, real-time connectivity

Interaction loops between people, things exponentially increase

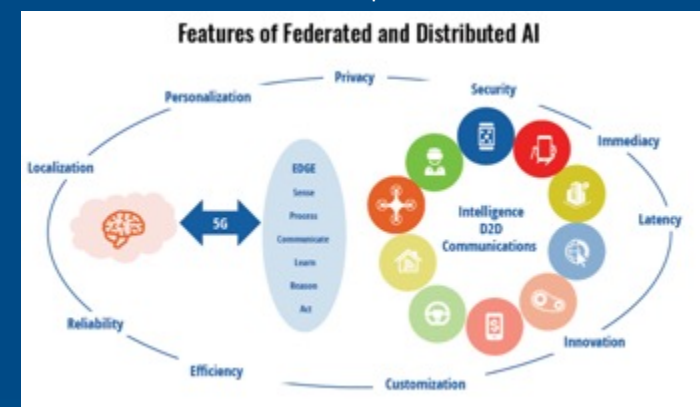
Workload requirements become dynamic & application-controlled

New spectrum & deployment models enable new local ecosystems

Networks fundamentally alter design; become distributed computers

Distributed Intelligence

Resources distributed & orchestrated across end-to-end compute fabric

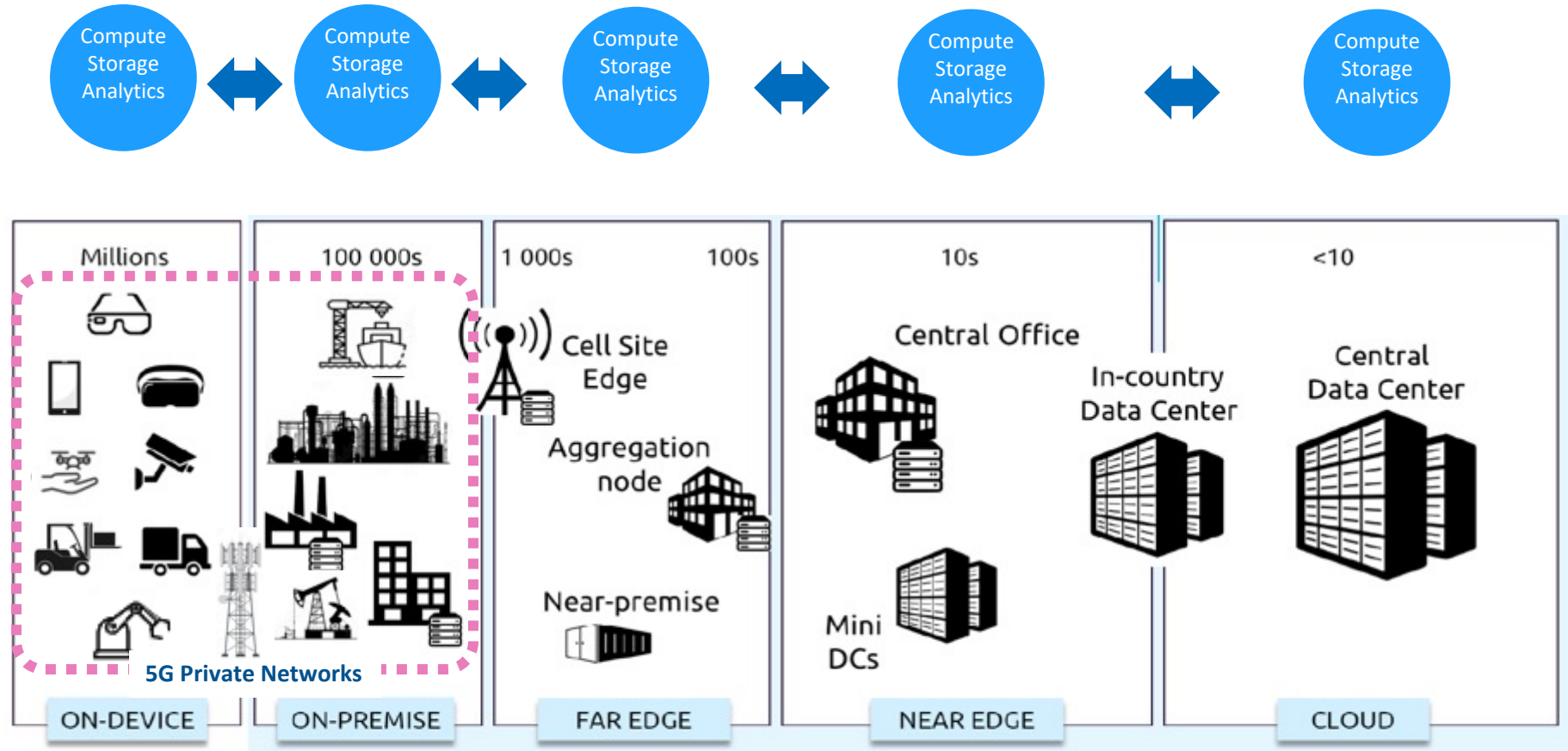


5G + Wi-Fi 6E, 7...

Extreme throughput, low latency, reliability, node density & IoT capacity





2020 & Beyond

Distributed Edge: The IoT to Cloud Compute Continuum

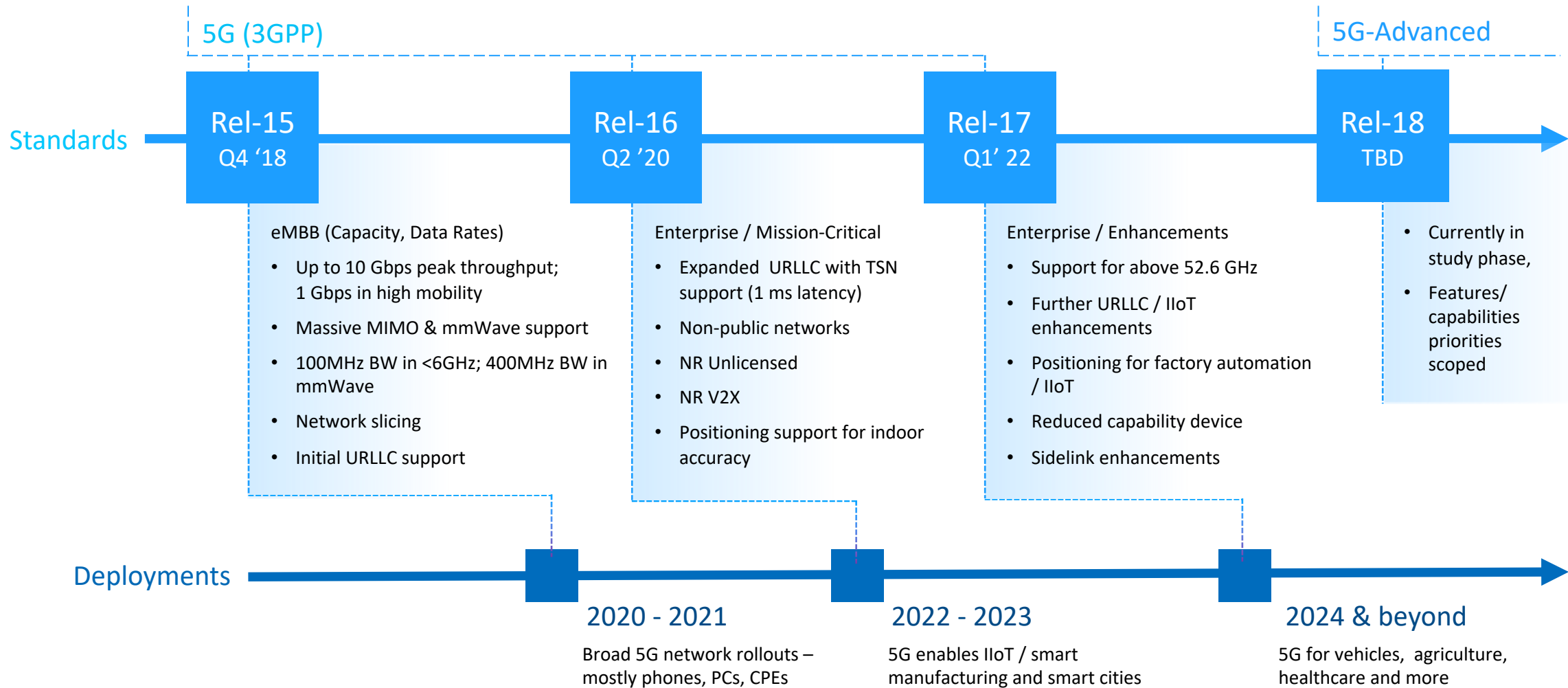


* Latency does not depend only on distance. Other factors influencing latency are a) access technology (latency in 5G or FTTH much lower than in 4G), b) transport topology and technology, c) core network configuration (user plane location, breakout point), d) network optimization (traffic prioritization, bandwidth allocation, Edge node selection).

Industrial Use Cases for 5G Private Networks

Potential Use Case		Example Application	Comms & Compute Requirement	Edge to Cloud
	Guided and Autonomous Vehicles (AGV, AMR)	Material Handling in indoor and outdoor warehouses and factory floors, Collaborating Robots	Comms: Mobility, Seamless handover, and Reliability Compute: Centralized control of AGV swarms, on-device sensor fusion, native 5G precise locationing	<ul style="list-style-type: none"> ERP/Warehouse mgmt. Integration On-prem AGV fleet management
	Visual Quality Inspection	Incoming , In-line, Outgoing inspection; ML based <i>Predictive</i> Quality Inspection to optimize production	Comms: High and consistent data throughput Compute: Real time distributed inferencing, product and process data contextualization	<ul style="list-style-type: none"> ML Model training using data across global production lines
	Augmented Reality (AR)	Connected Worker, Remote equipment & facility maintenance, Worker training	Comms: High and consistent data throughput, Mobility, Reliability Compute: Rendition and augmentation at distributed edge	<ul style="list-style-type: none"> Equipment Supplier remote maintenance capability
	Wireless Sensor Networks	Building automation and Remote operation command center applications	Comms: Reliably support massive number of end devices/sensors Compute: Sensor Fusion, Aggregation, distributed analytics	<ul style="list-style-type: none"> Local versus facility wide operation decisions

Evolution of 5G Transformational Capabilities





Implications to Enterprise Storage

Persistent, Trustworthy Storage & Secure Data Pipeline

Glyn Bowden

Edge Data Drives the Next Level of Transformation

55B

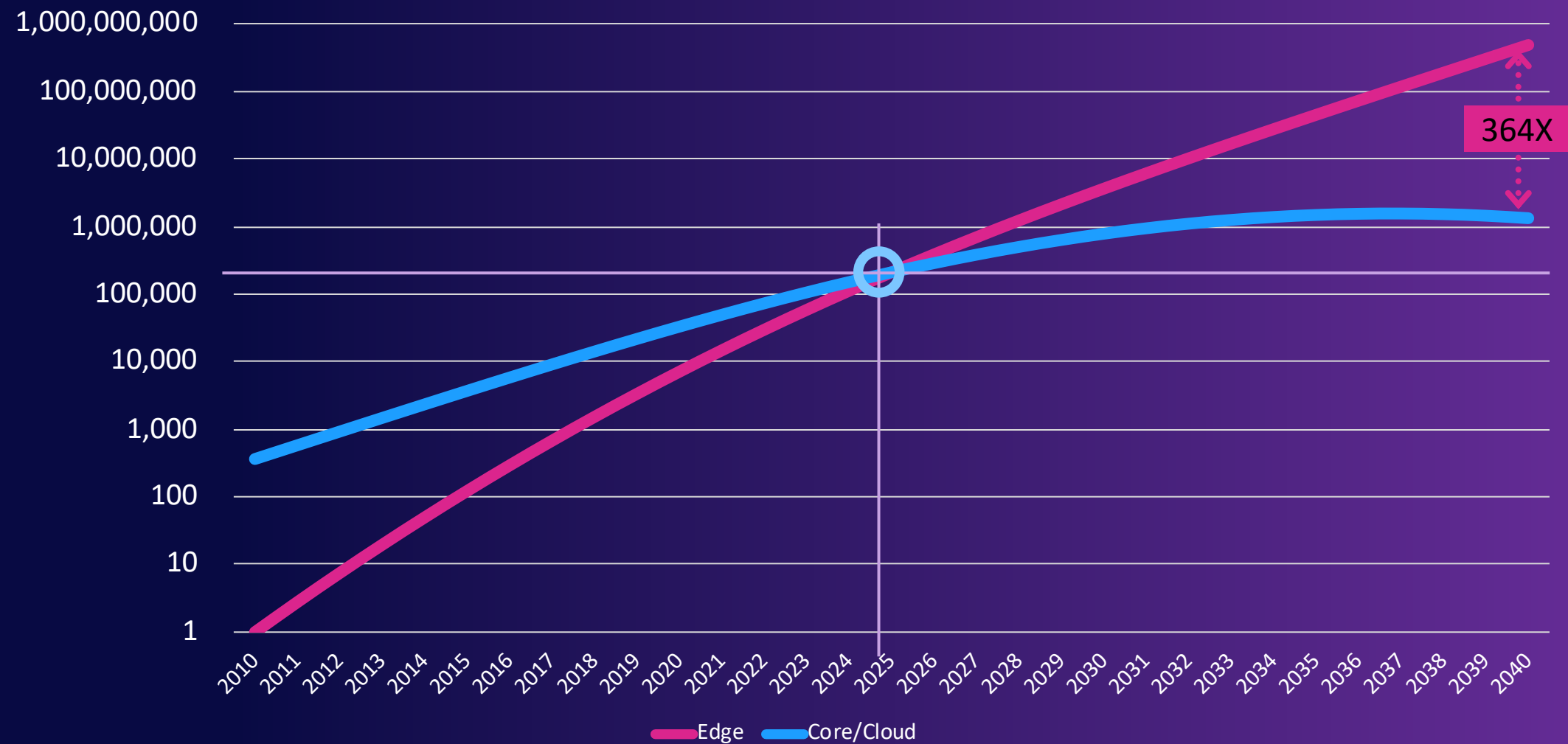
devices will be
connected
worldwide by 2022¹

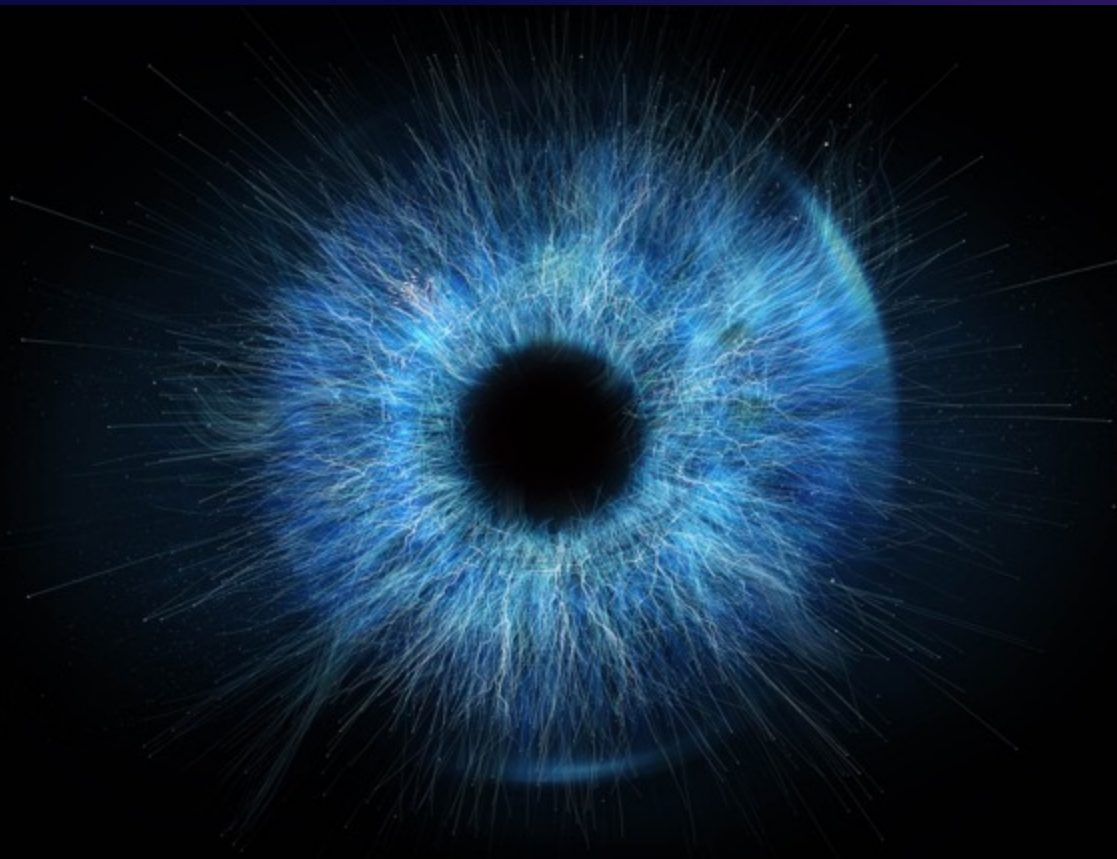
50%

of data will be created
and processed at the
edge outside the
traditional data center or
cloud²

EDGE Tipping Point Only 4 Years Away

Data Growth-Factor Edge vs. Core/Cloud





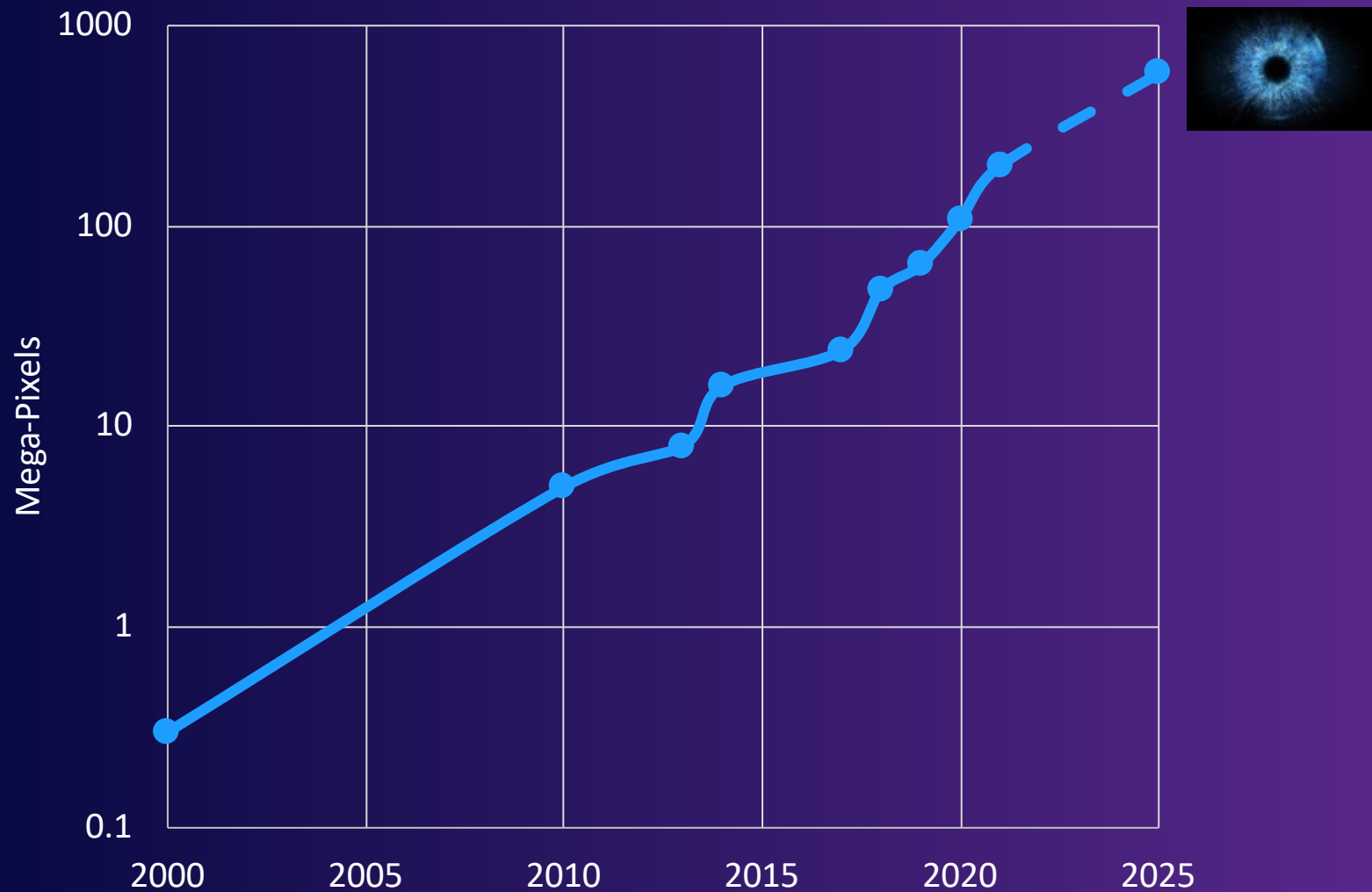
HUMAN EYE

Single image: 5–15 megapixels

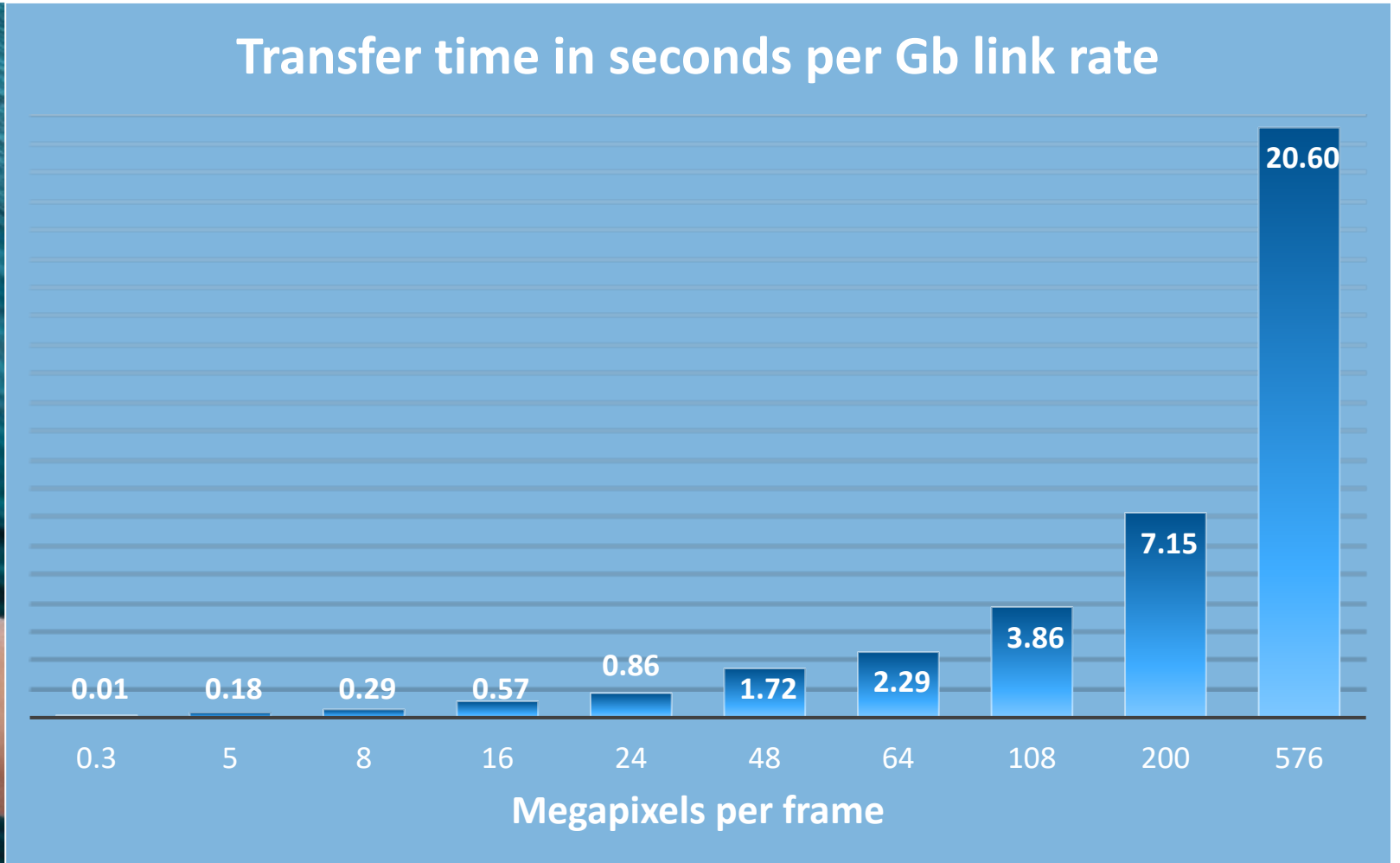
Maximum: 576 megapixels

Consumer Demand Drives Sensor Innovation

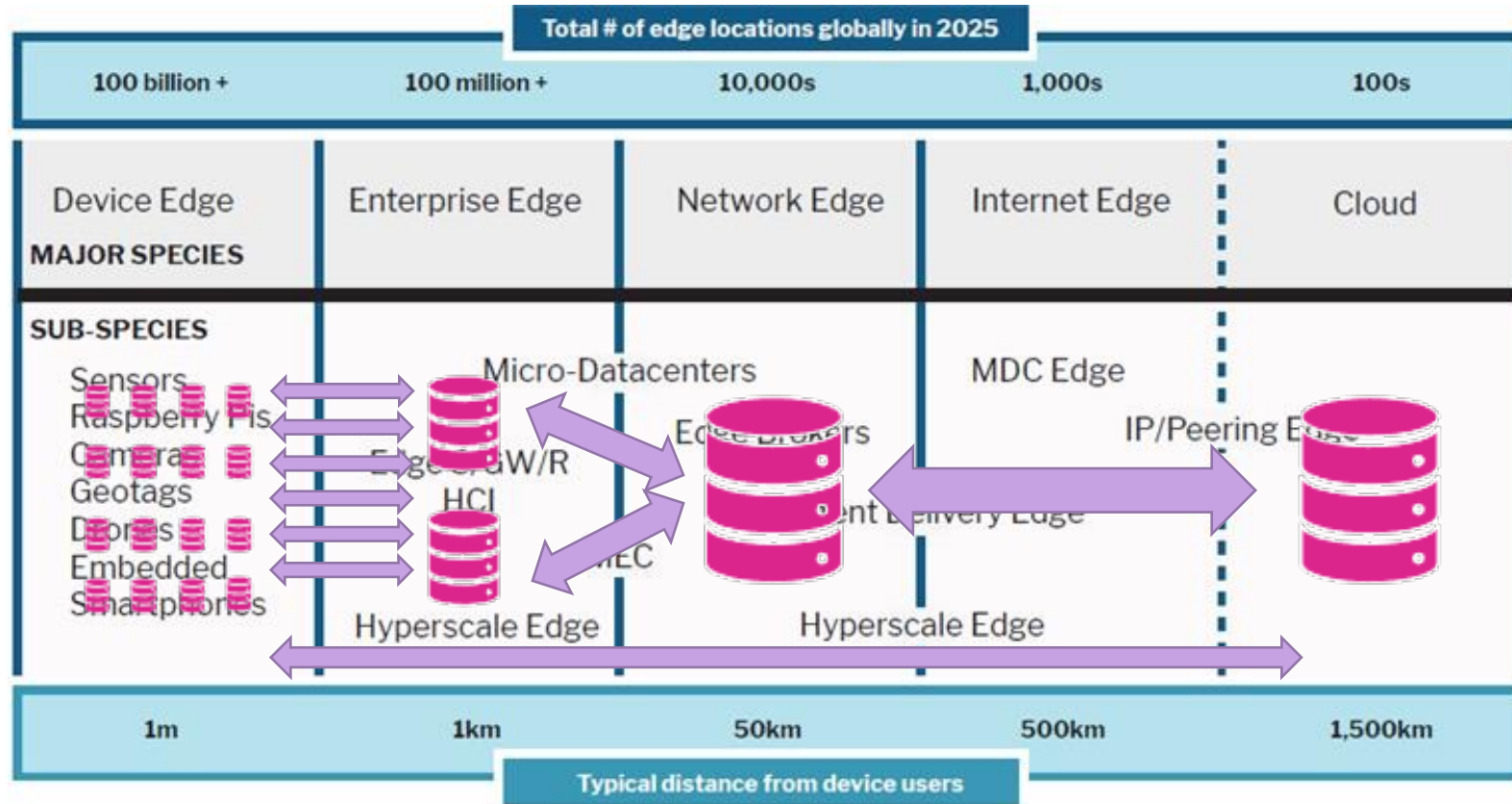
Camera Sensor Resolution over Time



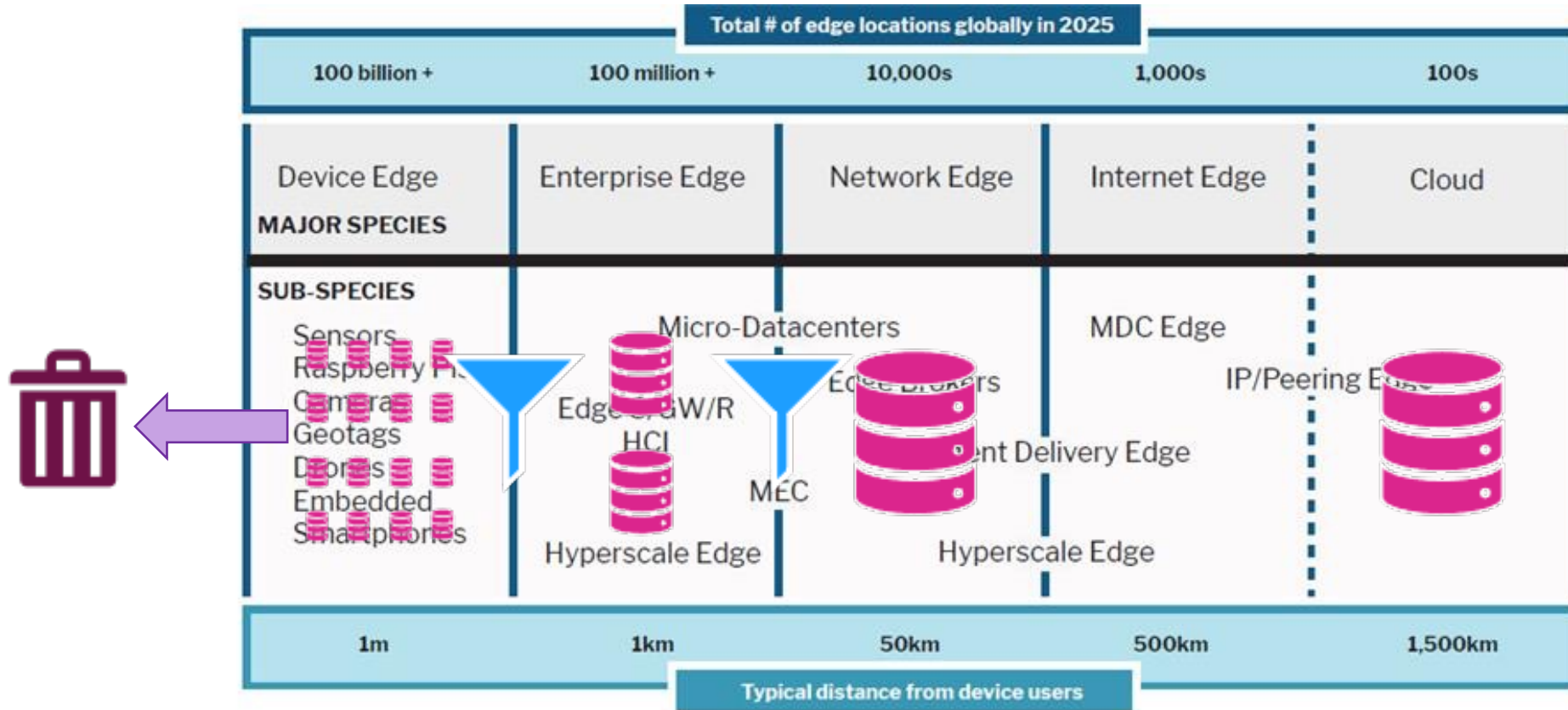
Higher Fidelity Means Greater Data Gravity



Migration of Storage to the Edge

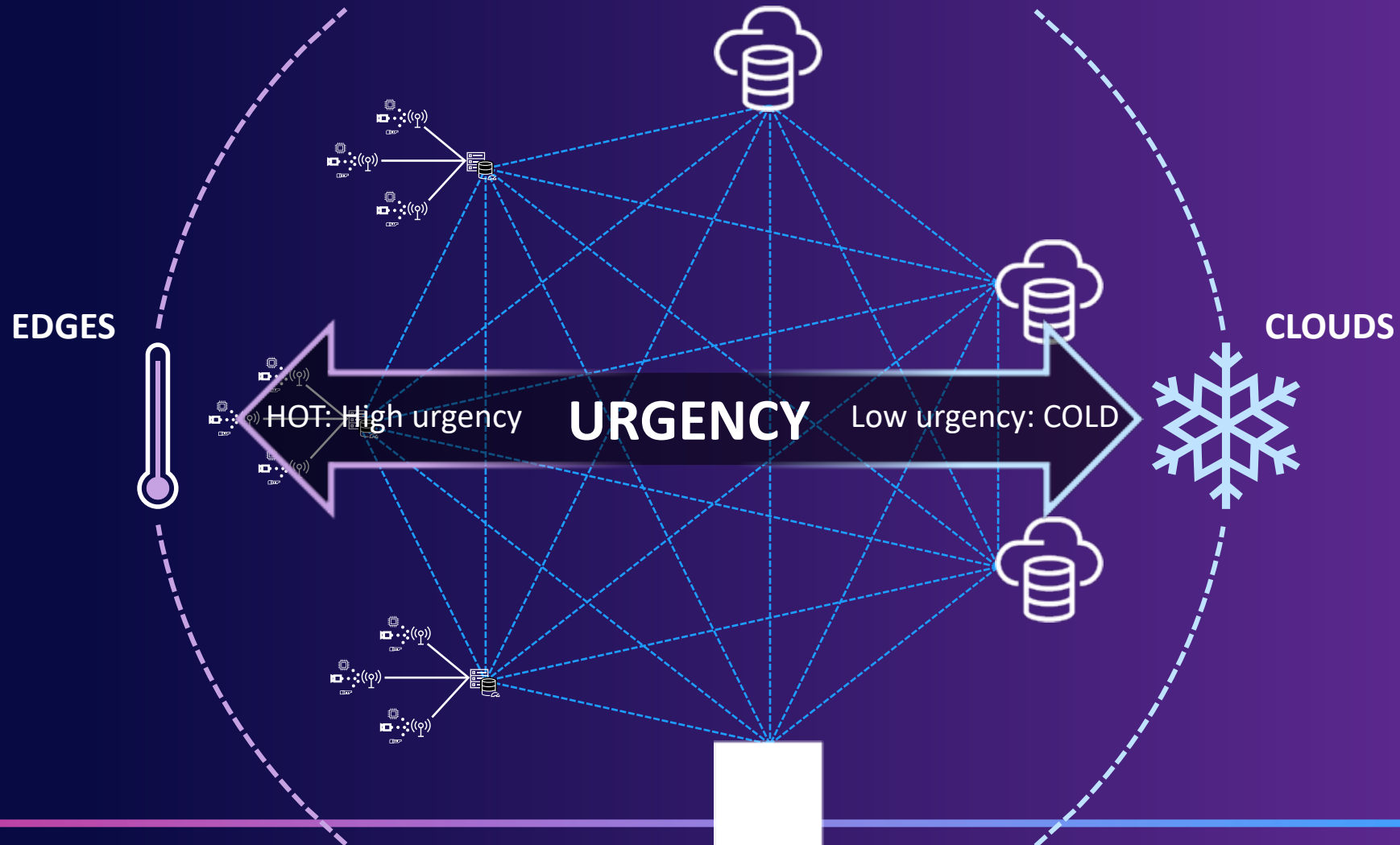


Migration of Storage to the Edge



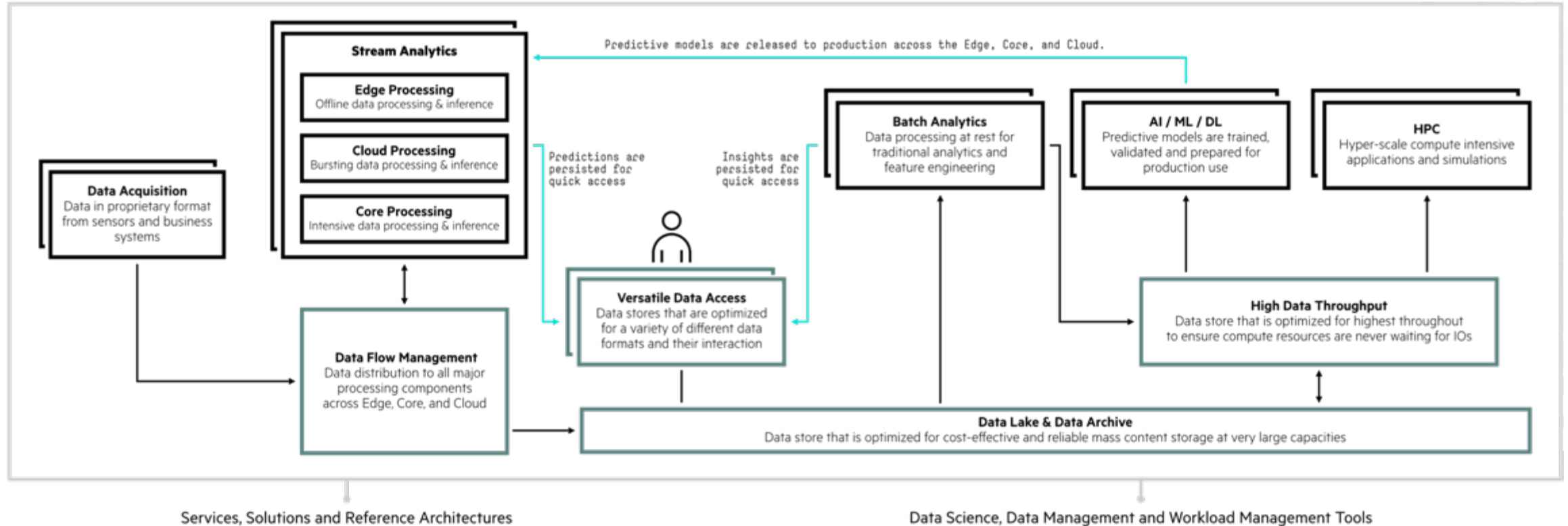
HOT EDGE – COLD CLOUD

Edge-to-cloud data placement is differentiated by data urgency



Edge Data Pipeline

- A typical workflow



In Summary...

- 5G Increases our opportunities and capabilities to work at the edge
- Command and control can now be more remote than before
- Sensor and generated data are still growing faster than our ability to ship that data!
- Storage and data strategy **MUST** include the edge!

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